



SPECIAL PROFILES SINCE 2007

VOL-STAHL

GROUP OF COMPANIES

Tool steel

**WAREHOUSE
EXPANSION**

HEADQUARTER

VOL-Stahl GmbH
Kleine Brüdergasse 3
01067 Dresden · GERMANY

☎ +49 351 407 521-0

☎ +49 351 407 521-19

✉ info@vol-stahl.com

WAREHOUSE

VOL-Stahl GmbH
An der Brückengrube 6
63452 Hanau
GERMANY

PRODUCTION

VOL-Stahl France SAS
3 Av. André-Jacques Boussac
81160 Saint-Juery
FRANCE

Auszug aus dem neuen Lieferprogramm

DIN	AISI	UNI
1.2343	H11	X37CrMoV5-1
1.2344	H13	X40CrMoV5-1
1.2379	D2	X155CrMo12-1
1.2842	O2	90MnCrV8

Condition:
hot-rolled, straightened and annealed

Further quality on request

1.2842

● Round steel	∅		■ Flat bar	≠		■ Square steel	≠
Material 1.2842	10	61	Material 1.2842	20 x 10	60 x 20	Material 1.2842	20
DIN EN 10060,	20,8	66	DIN EN 10058,	30 x 10	60 x 30	DIN EN 10059,	40
overtwisted/peeled	25,8	71	Soft-annealed max. 229 HB	30 x 15	60 x 50	Soft-annealed max. 229 HB	50
Soft-annealed max. 229 HB	31	76	MTC acc. to EN 10204/3.1	40 x 10	70 x 20	MTC acc. to EN 10204/3.1	60
MTC acc. to EN 10204/3.1	36	81	Bar length: 2 - 5 m	40 x 15	70 x 30	Bar length: 2 - 5 m	
Bar length: 3 - 5 m	41	86		50 x 10	70 x 50		
	46	91		50 x 30	80 x 20		
	51	96		50 x 40	100 x 20		
	56			60 x 10	100 x 30		

1.2379

● Round steel	∅		■ Flat bar	≠			■ Square steel	≠
Material 1.2379	10	61	Material 1.2379	30 x 10	50 x 40	80 x 20	Material 1.2379	20
DIN EN 10060,	20,8	66	DIN EN 10058	30 x 15	60 x 15	80 x 30	DIN EN 10059,	40
overtwisted/peeled	25,8	71	Soft-annealed max. 250	30 x 20	60 x 20	80 x 40	Soft-annealed max. 250 HB	60
Soft-annealed max. 250	31	76	HB (850N/mm ²)	40 x 10	60 x 30	100 x 15	(850N/mm ²)	62
HB (850N/mm ²)	36	81	MTC acc. to EN 10204/3.1	40 x 15	60 x 40	100 x 20	MTC acc. to EN 10204/3.1	
MTC acc. to EN 10204/3.1	41	86	Bar length: 3 - 6 m	40 x 20	60 x 50	100 x 25	Bar length: 3 - 6 m	
Bar length: 3 - 5 m	46	91		40 x 25	70 x 10	100 x 30		
	51	96		40 x 30	71 x 15	100 x 40		
	56			50 x 10	70 x 20	100 x 50		
				50 x 15	70 x 30	120 x 20		
				50 x 20	70 x 40	120 x 30		
				50 x 25	70 x 50	120 x 40		
				50 x 30	80 x 10			

1.2343

● Round steel	∅	
Material 1.2343	20,5	61
DIN EN 10060,	25,5	66
overtwisted/peeled	30,5	71
Soft-annealed max. 220 HB	35,5	76
(770N/mm ²)	41	81
MTC acc. to EN 10204/3.1	46	86
Bar length: 3 - 6 m	51	91
	56	96

1.2344

● Round steel	∅	
Material 1.2344	21	61
DIN EN 10060,	26	66
overtwisted/peeled	31	71
Soft-annealed max. 225 HB	36	76
MTC acc. to EN 10204/3.1	41	81
Bar length: 3 - 5 m	46	86
	51	91
	56	96

Other dimensions on request

Many more shapes possible

